# xerox Xerox<sup>®</sup> WorkCentre<sup>®</sup> 5865i/5875i/5890i Multifunction Printer

WorkCentre 5800i Series multifunction printers are built on Xerox<sup>®</sup> ConnectKey<sup>®</sup> Technology. For more information, go to **www.connectkey.com** 

	Post Process Inserter		
	Convenience Stapler (recommended use with optional Work Surface)	Office Finisher (5865i/5875i only)	High-Volume Finisher (HVF) C-/Z-Fold
	High- Capacity Feeder	Booklet Maker for Office Finisher	Unit for HVF Booklet Maker for HVF
System Specifications	WorkCentre 5865i	WorkCentre 5875i	WorkCentre 5890i
Simplex Speed A4 (LEF) A4 to B4 (SEF) A3 (A3 SEF) (Bypass Tray will reduce speed by 10 to 20%)	65 ppm 49 ppm 42 ppm	75 ppm 49 ppm 42 ppm	90 ppm 54 ppm 47 ppm
Auto Duplex Speed A4 (LEF)	Up to 65 ppm (32.5 sheets)	Up to 75 ppm (37.5 sheets)	Up to 90 ppm (45 sheets)
Monthly Duty Cycle <sup>1</sup>	Up to 250,000 pages	Up to 300,000 pages	Up to 400,000 pages
Recommended Average Monthly Print Volume <sup>2</sup>	25,000 to 110,000 pages	30,000 to 125,000 pages	50,000 to 150,000 pages
Hard Drive / Processor / Memory	Minimum 250 GB HDD / 1 GHz Dual-core / 2 GB system		
Connectivity	10/100/1000Base-T Ethernet, High-Speed USB 2.0 direct print, Wi-Fi Direct wth Optional Xerox® USB Wireless Adapter		
Controller Features	Unified Address Book, Remote Control Panel, Online Support (accessed from the user interface and print driver), Configuration Cloning		
Copy and Print			
Copy and Print Resolution	Copy: Up to 600 x 600 dpi; Print: Up to 4800 x 1200, 256 shades of grey		
First-print-out Time	As fast as 2.9 seconds		
First-copy-out Time	As fast as 2.9 seconds from the Platen / 5.9 seconds from the Automatic Document Feeder		
Page Description Languages	Adobe <sup>®</sup> PostScript <sup>®</sup> 3 <sup>™</sup> , Adobe <sup>®</sup> PDF version 1.7	, PCL $^{\odot}$ 5c / PCL 6, XML Paper Specification (XPS $^{\odot})$	(Optional)
Print Features	Print from USB, Encrypted Secure Print, Xerox® Earth Smart Driver Settings, Job Identification, Booklet Creation, Store and Recall Driver Settings, Bidirectional Real-time Status, Scaling, Job Monitoring, Application Defaults, Two-sided Printing (as default), Hold All Jobs		
Mobile Printing and Apps	Standard: Apple® AirPrint™, Mopria Certified, QR Code App, Xerox App Gallery App, @PrintByXerox App; Free Download: Xerox® Print Service Plug-in for Android, Mopria™ Print Service Plug-in for Android™, Xerox® Mobile Link App; Optional: Xerox® Mobile Print, Xerox® Mobile Print Cloud, Xerox® Easy Translator Service		
Scan			
Standard Features	Destinations: Scan to Mailbox, Scan to USB, Scan to Email, Scan to Network; File Formats: PDF, PDF/A, XPS, JPEG, TIFF; Convenience Features: Scan to Home, Single Touch Scan, Searchable PDF, Single/Multi-Page PDF / XPS / TIFF, Encrypted / Password-Protected PDF, Linearised PDF / PDF/A		
Optional Features	ConnectKey® for DocuShare®, Xerox® Scan to PC	C Desktop® SE and Professional	
Fax			
Standard Features	Internet Fax, Fax Build Job, Network Server Fax Enablement		
Optional Features	Fax Forward to Email or SMB, Walk-up Fax (one-line and two-line options, includes LAN Fax)		
Security			
Standard Features	McAfee® Embedded, McAfee ePolicy (ePO) Compatible, HDD Overwrite, AES 256-bit Encryption (FIPS 140-2 compliant), SHA-256 Hash Message Authentication, Common Criteria Certification (ISO 15408) (undergoing evaluation), Encrypted Secure Print, Secure Fax, Secure Scan, Secure Email, Cisco® TrustSec Identity Services Engine (ISE) Integration, Network Authentication, TLS, SNMPv3, Audit Log, Access Controls, User Permissions		
Optional Features	McAfee Integrity Control, Smart Card Enablement Kit (CAC/PIV/.NET), Xerox® PrintSafe Software		
Accounting			
Standard Features	Xerox® Standard Accounting (Copy, Print, Scan, Fax, Email), Network Accounting Enablement		
Optional Features	Equitrac Express®, Equitrac Office®, YSoft® SafeC	Q®	

Device Specifications					
Control Panel Languages	US English, International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Turkish, Greek, Russian, Czech, Polish, Hungarian, Romanian, Catalan, Arabic				
Accessories					
Optional	High-Capacity Feeder (HCF) HCF Kit (Letter/Legal SEF) (HCF required) HCF Kit (Tabloid SEF) (HCF required) Envelope Tray (Replaces Tray 2) Office Finisher (optional with 5865i/5875i only) Office Finisher with Booklet Maker (optional with 5865i/5875i only) Hole Punch for Office Finisher (optional with 5865i/5875i only) Hole Punch for Office Finisher (optional with 5865i/5875i only) High-Volume Finisher High-Volume Finisher High-Volume Finisher with Booklet Maker C-Fold / Z-Fold Unit (with High-Volume Finisher with Booklet Maker) Post Process Inserter (with High volume finisher and High volume finisher with Booklet Maker) Convenience Stapler (Recommended use with optional Work Surface) Smart Card Enablement Kit Walk up Fax (one-line and two-line options, includes LAN Fax) Wi-Fi Direct with Optional Xerox® USB Wireless Adapter McAfee® Integrity Control Enablement Kit XPS Print Option Kit				
Foreign Device Interface (FDI) (Optional)	Also known as Auxiliary Access Devi	ice, this is an ii	terface to third-party access control devices, such a	s coin machines and card readers.	
Electrical Requirements					
	Voltage : 220-240 VAC +/- 10% Frequency: 50/60 Hz +/- 5%, 16 A				
Power Consumption	WorkCentre 5865i		WorkCentre 5875i	WorkCentre 5890i	
Running (Average)	1,550 watts 1,600 watts		1,600 watts	1,650 watts	
Standby Mode	310 watt				
Low Power Mode	≤160 watts				
Auto off / Sleep mode	≤4 watts (Default time to sleep = 2	minutes)			
Warm up	Time from power off to when service	es are display	ed: As fast as 170 seconds		
Low Power Recovery	<4 seconds				
Recovery from Sleep	<28 seconds				
Operating Environment					
Required Temperature Range	10 to 32°C				
Required Relative Humidity	15 to 85%				
Sound Power Levels	Operating 7.2 B(A), Standby: 5.0 B(	A)		Operating 7.3 B(A), Standby: 5.0 B(A)	
Sound Pressure Levels	Operating: 57 dB(A), Standby: 35 d	B(A)		Operating: 58 dB(A), Standby: 35 dB(A)	
Dimensions and Weight	Width Depth Hei		Height	Weight	
Base Configuration with OCT	990 mm	650 mm	1,104 mm	123.3 kg	
With Office Finisher (5865i/5875i only)	1,209 mm	,209 mm 650 mm		149.5 kg	
With Office Finisher with Booklet Maker (5865i/5875i only)	1,209 mm	209 mm 650 mm 1		165.5 kg	
With High-Volume Finisher	1,645 mm 650 mm 1,145 mm		1,145 mm	192.8 kg	
With High-Volume Finisher with Booklet Maker, C-Fold / Z-Fold Unit and Post Process Inserter	1,995 mm	650 mm	1,180 mm	220.3 kg	
High-Capacity Feeder	389 mm	510 mm	510 mm	30 kg	
Work Surface (Does not add to overall width if combined with High-Capacity Feeder	285 mm	_	-	-	

CC Class A Compliant (US), ICES Class A Compliant (Canada) ISA Listed (UL 60950-1, Second Edition) IB Certified (IEC 60950-1, Second Edition) IS Mark INERGY STAR® IPERT (United States)	
CSA Listed (UL 60950-1, Second Edition) CB Certified (IEC 60950-1, Second Edition) SS Mark ENERGY STAR®	
5S Mark ENERGY STAR®	
ENERGY STAR®	
GOST	
NOM Apple® AirPrint™ 1.4 Certification	
Mopria™ Certified	
Vi-Fi Direct Certification	
Blue Angel COLOGO®	
IE Mark	
Common Criteria (IEEE 2600.2 standard) (undergoing evaluation)	
Citrix® Certified NHQL	
Pv6 Ready	
VEDITECH	
Cerner To view the latest list of certifications, go to <b>www.xerox.com/OfficeCertifications</b>	
dar .	
der	
200 sheets	
Jp to 105 images per minute (ipm) (simplex)	
Jp to 200 ipm (duplex) black and white, up to 160 ipm (duplex) colour	
I25 x 138 mm to 297 x 432 mm	
50 to 160 g/m²	
100 sheets	
Custom Sizes: A6 to A3	
50 to 216 g/m²	
Bond Carbonless Card Stock invelopes Hole punched ndex abels Letterhead Plain Preprinted Recycled Iransparencies Tabs	
Custom Sizes from A5 LEF to A3 SEF	
50 to 200 g/m²	
Bond Card Stock Glossy Hole punched Index	
Tray 3: 1,600 sheets Tray 4: 2,000 sheets	
Tray 3: 1,600 sheets Tray 4: 2,000 sheets Standard Sizes: A4 LEF	

Types	Bond Card Stock
	Glossy
	Hole punched
	Index Letterhead
	Lightweight Card Stock
	Plain Preprinted
	Recycled
High-Capacity Feeder (HCF) (Optio	nal)
Capacity <sup>3</sup>	4,000 sheets Optional HCF Kits: 2,000 sheets with A4 HCF Kit or 2,000 sheets with A3 SEF HCF Kit (Optional)
Sizes	A4 LEF Optional HCF Kits: A4 or A3
Weights	60 to 216 g/m <sup>2</sup>
Types	Bond
	Card Stock
	Hole punched Index
	Letterhead
	Plain
	Preprinted Recycled
Envelope Tray (Optional – Replace	-
Capacity <sup>3</sup>	Up to 50 envelopes
Sizes	DL, CS
Weights	75 to 90 g/m <sup>2</sup>
Total Capacity	
Device Total Capacity <sup>3</sup>	8,700 sheets
Finishing	
Offset Catch Tray (OCT) (Optional	on 5865i/5875i; not available with 5890i)
Capacity	Up to 300 sheets of 80 g/m <sup>2</sup>
Office Finisher (Optional with 586	5i/5875i only)
Top Tray Capacity Stacking Tray Capacity	250 sheets unstapled of 80 g/m <sup>2</sup> 2,000 sheets unstapled of 80 g/m <sup>2</sup> or 1,000 sheets single stapled or 750 sheets dual stapled (A4)
Stacking Tray Capacity Top Tray Sizes	2,000 sheets unstapled of 80 g/m <sup>2</sup> or 1,000 sheets single stapled or 750 sheets dual stapled (A4) A6 to A3
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes	2,000 sheets unstapled of 80 g/m <sup>2</sup> or 1,000 sheets single stapled or 750 sheets dual stapled (A4) A6 to A3 A5 to A3
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional)	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Office Finisher with Booklet Maker Top Tray Capacity	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch         (Optional with 5865i/5875i only)         250 sheets unstapled of 80 g/m²
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Office Finisher with Booklet Maker Top Tray Capacity Stacking Tray Capacity Top Tray Sizes	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch <b>Coptional with 5865i/5875i only)</b> 250 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Office Finisher with Booklet Maker Top Tray Capacity Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch         Votional with 5865i/5875i only)         250 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Office Finisher with Booklet Maker Top Tray Capacity Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3 A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch <b>Cytional with 5865i/5875i only</b> 250 sheets unstapled of 80 g/m²         2,000 sheets unstapled uns
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Office Finisher with Booklet Maker Top Tray Capacity Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch <b>V V</b> 250 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Office Finisher with Booklet Maker Top Tray Capacity Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional)	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3 A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch <b>Cytional with 5865i/5875i only</b> 250 sheets unstapled of 80 g/m²         2,000 sheets unstapled uns
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Office Finisher with Booklet Maker Top Tray Capacity Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Booklet Making Capacity <sup>3</sup>	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3 A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch         Cotonal with 5865i/5875i only)         2000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3 A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2.4 Hole Punch         2         4 booklets (2-15 sheets per booklet – 80 g/m² or less)         A4 SEF B4 SEF
Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Office Finisher with Booklet Maker Top Tray Capacity Stacking Tray Capacity Top Tray Sizes Stacking Tray Sizes Weights Multiposition Stapling Hole Punch (Optional) Booklet Making Capacity <sup>3</sup> Booklet Making Sizes	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2.4 Hole Punch         Coptional with 5865i/5875i only)         250 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2.4 Hole Punch         40 booklets (2-15 sheets per booklet – 80 g/m² or less)         A4 SEF         A4 SEF         A5 EF         A3 SEF         2.15 sheets / 8- to 60-page booklet
Stacking Tray Capacity         Top Tray Sizes         Stacking Tray Sizes         Weights         Multiposition Stapling         Hole Punch (Optional)         Office Finisher with Booklet Maker         Top Tray Capacity         Stacking Tray Capacity         Top Tray Sizes         Weights         Multiposition Stapling         Hole Punch (Optional)         Booklet Making Capacity <sup>3</sup> Booklet Making Sizes         Saddle-stitch Stapling	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch         Ceptional with 5865i/5875i only)         250 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         2.000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         2.04 Hole Punch         2.4 Hole Punch         40 booklets (2-15 sheets per booklet - 80 g/m² or less)         A4 SEF         A5 to A3         60 to 216 g/m²         2.4 Hole Punch         40 booklets (2-15 sheets per booklet - 80 g/m² or less)         A4 SEF         A3 SEF         2.3 SEF         2.4 SEF         A3 SEF         2.15 sheets / 8- to 60-page booklet         60 to 90 g/m²         2.15 sheets / unstapled
Stacking Tray Capacity         Top Tray Sizes         Stacking Tray Sizes         Stacking Tray Sizes         Weights         Multiposition Stapling         Hole Punch (Optional)         Office Finisher with Booklet Maker         Top Tray Capacity         Stacking Tray Capacity         Top Tray Sizes         Stacking Tray Sizes         Weights         Multiposition Stapling         Hole Punch (Optional)         Booklet Making Capacity <sup>3</sup> Booklet Making Sizes         Saddle-stitch Stapling         Folding (unstapled)	2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         50 sheets of 80 g/m²         2-4 Hole Punch         Ceptional with 5865i/5875i only)         250 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m²         2,000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         2.000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         2.04 Hole Punch         2.4 Hole Punch         40 booklets (2-15 sheets per booklet - 80 g/m² or less)         A4 SEF         A5 to A3         60 to 216 g/m²         2.4 Hole Punch         40 booklets (2-15 sheets per booklet - 80 g/m² or less)         A4 SEF         A3 SEF         2.3 SEF         2.4 SEF         A3 SEF         2.15 sheets / 8- to 60-page booklet         60 to 90 g/m²         2.15 sheets / unstapled
Stacking Tray Capacity         Top Tray Sizes         Stacking Tray Sizes         Stacking Tray Sizes         Weights         Multiposition Stapling         Hole Punch (Optional)         Office Finisher with Booklet Maker         Top Tray Capacity         Stacking Tray Capacity         Stacking Tray Capacity         Top Tray Sizes         Stacking Tray Sizes         Weights         Multiposition Stapling         Hole Punch (Optional)         Booklet Making Capacity <sup>3</sup> Booklet Making Sizes         Saddle-stitch Stapling         Folding (unstapled)         High-Volume Finisher (HVF) (Optional)	2.000 sheets unstapled of 80 g/m² or 1.000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         S0 sheets of 80 g/m²         2-4 Hole Punch         (Optional with 5865//5875i only)         250 sheets unstapled of 80 g/m²         2.000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         2.000 sheets unstapled of 80 g/m² or 1,000 sheets single stapled or 750 sheets dual stapled (A4)         A6 to A3         A5 to A3         60 to 216 g/m²         2.000 sheets (2-15 sheets per booklet – 80 g/m² or less)         A4 SEF         A4 SEF         A4 SEF         A5 SEF         2-15 sheets / 8- to 60-page booklet         60 to 90 g/m²         1-5 sheets / unstapled

Stapling <sup>3</sup>	100 sheets Single (any corner), dual, front, rear, SEF and 4-stitch	
Hole Punch (Optional)	2-hole punch 4-hole punch and 4-hole "Swedish" punch	
High-Volume Finisher with Booklet	Maker (Optional)	
Capacity <sup>3</sup>	Top Tray – 250 sheets Stacking Tray – 3,000 sheets	
Sizes	A6 to A3 / 105 x 148 mm to 297 x 420 mm	
Weights	60 to 216 g/m²	
Stapling <sup>3</sup>	100 sheets Single (any corner), dual, front, rear, SEF and 4-stitch	
Hole Punch (Optional)	2-hole punch 4-hole punch and 4-hole "Swedish" punch	
Booklet Maker Capacity <sup>3</sup>	Tray stop up: 30 booklets (1-15 sheets per booklet) Tray stop down: Unlimited	
Booklet Maker Sizes	A4 / 210 x 297 mm 216 x 356 mm A3 / 297 x 420 mm	
Booklet Maker Weights	60 to 216 g/m²	
Saddle-stitch Stapling <sup>3</sup>	Saddle-stitch (2-15 sheets / 8-60 page booklet)	
Folding	V-folding (1-15 sheets / unstapled)	
Z-Fold / C-Fold Unit (Optional with	HVF with Booklet Maker)	
Capacity <sup>3</sup>	50 sheets or unlimited capacity with tray stop in the down position	
Sizes	A4 / 210 x 297 mm	
Weights	60 to 216 g/m²	
Post Process Inserter (Optional wit	h HVF and HVF with Booklet Maker)	
Capacity <sup>3</sup>	250 sheets	
Sizes	A4 / 210 x 297 mm 216 x 356 mm A3 / 297 x 420 mm	
Weights	60 to 216 g/m <sup>2</sup>	
	ecommended with Optional Work Surface)	
Capacity <sup>3</sup>	50-sheet stapling 5,000 staples Requires a separate power outlet	
Сору		
First-copy-out Time	2.9 seconds from the Platen / 5.9 seconds from the Single-pass Automatic Document Feeder	
Sides (input:output)	1-1, 1-2, 2-2, 2-1	
Quantity	1 to 9,999	
Resolution (max.)	Up to 600 x 600 dpi	
Reduction / Enlargement	Variable zoom from 25 to 400% in 1% increments	
Concurrency	Programme-ahead to allow job to be initiated while initial job is processed (Copy, Print, Fax and Scan)	
Copy Features	Annotation and Bates <sup>™</sup> stamping (with colour capability and font size adjustment) Authentication for Services Auto Paper Select Auto Reduction & Enlargement to fit selected paper size Auto Tray Switching Automatic 2-sided / Duplex Booklet Creation Build Job: (Enables page-level programming and also lets you proof each section or delete last section as the job is built) Collation Covers (Front only, front and back, back only, printed inside and out: Blank or Printed) Dividers (blank) Edge Erase Features Help (Intuitive text and graphic descriptions) ID Card Copy Image Quality Adjustments Image Shift (with Auto Centre option) Invert Image (negative or mirror image) Large Job Interrupt Multi-up (up to 15 columns by 15 rows) Sample Set Save Job Settings Stapling Transparencies	

Xerox <sup>®</sup> Copier Assistant <sup>®</sup>	Xerox® Copier Assistant® Software provides a PC-based alternative to the user interface touchscreen. Used in conjunction with a customer-supplied PC attached via the USB port, this software supports text-to-speech, screen magnification and easy PC keyboard access to basic and advanced copy features. Section 508-compliant. For more information or to download Xerox® Copier Assistant for free, visit www.xerox.com	
Print	readines. Section 506-compliant, for more information of to download zerox. Copier Assistant for nee, visit www.zerox.com	
First-print-out Time	As fast as 6.2 seconds	
Print Resolution	Up to 4800 x 1200, 256 shades of grey	
Print Feαtures	Application Defaults         Banner Sheet Enable / Disable         Bidirectional Real-time Status         Cover Selection         Delay Print (specific time)         User Permissions         Image Options (Toner Saver, Resolution (Standard, Enhanced, High)         Job Identification (Print ID or Banner, Print ID in margins on first page only or all pages)         LAN Fax (requires optional Fax Kit)         Layout / Watermark         N-up (up to 16 pages per sheet)         Booklet layout         Finishing         Fit to new paper size         Hold All Jobs         Pager Selection by Attribute         Sample Set         Saved Job         Secure Print with Timed Deletion         Special Pages (exception page programming: covers, inserts, exception pages)         Store and Recall Driver Settings         Sustainability Features (Xerox® Earth Smart Settings, Duplex, N-up, Turn-off Banner and Print ID, Smart Sample Set, Hold All Jobs)         Two-sided Printing (as default)	
Print from USB	Allows walk-up printing from Type A USB port on front panel Supports direct printing from computer via Type B USB port Supported file formats: PDF, JPEG, TIFF, PS, XPS, PCL	
Operating Systems	Microsoft® Windows® XP SP3 (32- and 64-bit) Windows Server 2003 SP2 R2 (32- and 64-bit) Windows Server 2008 and R2 (32- and 64-bit) Windows Server 2012 and R2 (64-bit) Windows Vista SP2 (32- and 64-bit) Windows 7 (32- and 64-bit) Windows 8 (32- and 64-bit) Windows 8 (32- and 64-bit) Windows 10 (32- and 64-bit) Mac OS 10.8, 10.9, 10.10, 10.11 Linux® Redhat® Fedora® Core 20 x86 Ubuntu® 14,04 x64 openSUSE® 13.1 x64	
Network Protocols	TCP/IP: HTTP/HTTPS, Internet Printing Protocol, LPR/LPD, Raw Socket Printing/Port 9100, IPv4/IPv6,WSD NetWare: Bindery and NDS IPX/SPX, NDPS®/NEPS (with Server Gateway) AppleTalk®: EtherTalk® Microsoft Windows Networking over IP Bonjour® / AirPrint™ IPv6 Secure FTP Most protocols not in use can be disabled	
Administrative Protocols	DHCP, SNMP, WINS, SLP <sup>®</sup> v2, HTTP, HTTPS, DHCP Autonet, TLS, NTP, MDNS, SSDP	
Fonts	PCL: 93 scalable fonts, line printer and bitmap font (including Cyrillic font support) PostScript 3: 173 Type 1 fonts, 2 Multiple Master fonts	
Xerox <sup>®</sup> Mobile Express Driver <sup>®</sup>	Makes it easy for mobile users to find, use and manage Xerox® and non-Xerox devices in every new location. Plug into a new network, and Mobile Express Driver automatically discovers available printers and provides status and capability information. Save a list of "favourite" printers for each location, store application print settings for use on any printer in any network, and greatly reduce mobile support calls to IT.	
Xerox® Global Print Driver®	A truly universal print driver that lets IT administrators install, upgrade and manage Xerox <sup>®</sup> and non-Xerox devices from a single driver. It provides a consistent, easy-to-use interface for end-users, reducing the number of support calls, and simplifying print services management.	
Xerox <sup>®</sup> Pull Print Driver	Makes it easy for IT managers to qualify, deploy and manage all print devices using a single driver in a Pull Print environment. Uses a single queue and single driver. The Xerox® Pull Print Driver extends convenience across a broad range of printing assets. IT administrators no longer need to manage and configure multiple drivers. Used in conjunction with Equitrac Office®, Ysoft® SafeQ®, Pharos® and others.	
Print Solutions		
Xerox® Mobile Print Cloud (Optional)	Xerox <sup>®</sup> Mobile Print Cloud addresses the needs of businesses with a mobile workforce and puts you ahead of the evolving mobile print need, but without burdening staff, budget or infrastructure. Getting started takes only a few minutes via the cloud. Print from any mobile device to nearly any brand of printer. Accurate printing with true Microsoft <sup>®</sup> Office <sup>®</sup> rendering and more. Print what you need, when, where and how you need it.	
Xerox® Mobile Print Solution (Optional)	Xerox <sup>®</sup> Mobile Print Solution is an ideal choice for sites that have additional requirements for control and security with an onsite server. Xerox <sup>®</sup> Mobile Print Solution allows users to print from most mobile devices to nearly any brand of printer or multifunction printer without drivers or added complexity Simply enter a release code (PIN) at the device and get accurate printing with true Microsoft Office rendering and more to use with your server for private, onsite deployment.	

Xerox® Print Service Plug-in for Android™ (Free at Google Play™ Store)	The Xerox® Print Service Plug-in for Android KitKat (4.4 or greater) devices streamlines mobile printing without third-party apps or additional print drivers. You can easily print photos, Web pages and documents when your mobile device is connected to ConnectKey-enabled multifunction printers using a wireless network. A robust print option set includes two-sided printing, stapling and secure code release. A free download is available from the Google Play <sup>™</sup> store.	
Xerox® Mobile Link App (Free at Google Play Store and Apple® App Store)	The Xerox® Mobile Link App allows you to scan, email and fax from your phone or tablet by connecting with our multifunction printers and send data to and print data from cloud storage. It is easy to create Mobile Link One-Touch Workflows between a mobile device and a multifunction printer. Using a manual address or QR code identification for pairing, automatic device discovery makes it easy to find and pair a mobile device with a nearby Xerox® multifunction printer.	
Unified Address Book for Fax, Inter	net Fax, Email and Scan to	
Features	Services supported: Fax, Internet Fax, Email, Scan to Maximum contacts: 5,000 Contacts: Supports 1 or more destinations Favourites for quick access of fax numbers, emails, etc.	
Scan		
Concurrency	Scan while the system is printing, copying, or while it is transferring scan to network or fax jobs (priority is for return of scanned originals and printing concurrent jobs)	
Input Speed	Scan at up to 200 ipm colour scanning and black and white – A4 LEF	
Resolution	72 x 72 dpi to 600 x 600 dpi Bit Depth: 1-bit (black and white), 8-bit (greyscale), 24-bit (colour)	
Maximum Scan Area	A3	
Scan Template Management	Support 250 scan templates Create Xerox® CentreWare® IS scan templates and share via device cloning to other multifunction printers Confirmation sheet options	
Network Protocols	sFTP, FTP, SMB, NetWare, HTTP, HTTPS	
File Compression	Colour TIFF (TIFF 6.0 or TTN2 with JPEG, LZW) Black and white TIFF (G3MH, G4 MMR compression – single or multiple pages) Searchable PDF/OCR and PDF/A-1b (MRC, JPEG, G3 MH, G4 MMR, JBIG 2 Huffman, JBIG Arithmetic Compression, Deflate (for Black and white and within MRC)) Linearised PDF / PDF/A	
Document Management Fields (Meta Data)	<ul> <li>Features only available in Network Scan to File Templates:</li> <li>1 to 6 user programmable metadata fields per network scan to file templates and unlimited fields within the template – Metadata field consists of field name, default value and other configurations</li> <li>Customised fields viewed on user interface for variable data input</li> </ul>	
Scan Features	Mixed Size Originals Scan Build Job Compression Quality/File Size Control Original Type (Photo and Text, Photo, Text, Map, Newspaper / Magazine) Auto Background and Shadow Suppression Size for Size (for mixed size originals) TWAIN Support / WIA 2.0 Support Bound Originals Edge Erase Reduction/Enlargement Single Touch Scan buttons (up to 10)	
Scan to Email (Standard)		
Scan Features	<ul> <li>Email signatures (6 lines each of 128 character max), email message body (user configurable), email CentreWare IS confirmation sheet options</li> <li>Scan to Email S/MIME Encryption</li> <li>Email signing (requires Smart Card option)</li> <li>Auto send to self</li> </ul>	
Directory Access	Address list via LDAP (Windows Active Directory, Exchange, Notes, Domino) Downloaded address list (comma-separated file format)	
Scan to (Standard)		
Features	Scan to USB Scan to Network Folder (uses Unified Address Book entries)	
Network Scanning – Software Solut	tions	
Xerox® Scan to PC Desktop® Professional (Optional)	<ul> <li>A desktop offering that provides advanced document imaging, archiving, editing and organisation tools:</li> <li>PaperPort Professional image viewing and file management software <ul> <li>Complete PDF functionality</li> <li>Secure PDF workflow of all scanning applications</li> </ul> </li> <li>OmniPage Pro Office (for desktop/client installation) – Professional OCR software for digital archiving and document conversion</li> <li>Image Retriever – provides fully automated retrieval of scanned images direct from a scan enabled Xerox® WorkCentre to individual desktops. Also includes email inbox polling capability</li> </ul>	
Xerox® ConnectKey® for DocuShare® (Optional)	Xerox <sup>®</sup> ConnectKey for DocuShare, a one-step scan-to-workflow solution, simplifies the process of incorporating hard copy content into enterprise document flows. Users can easily scan documents directly into a DocuShare collection or Windows folder via a multifunction printer.	
Xerox® ConnectKey® Apps (Found at the Xerox App Gallery)	Increase user productivity by simplifying and shortening everyday tasks. Unlike traditional software, ConnectKey Apps do not require a dedicated server, PC or IT resource. Instead, simply download these lightweight, serverless ConnectKey Apps to the ConnectKey-enabled multifunction printer.	

Security		
Features	Expanded Authentication	
Features	<ul> <li>Expanded Authentication</li> <li>Network authentication to access device and/or device services via- Kerberos (UNIX / Windows Server 2003 / Windows Server 2008), SMB (Windows Server 2003 / Windows Server 2008), NDS, LDAP authentication</li> <li>Local Authentication (internal database)</li> <li>Smart Card authentication –144k CAC / PIV Card Support (2048 bit certificate key) / .NET</li> <li>Secure Data</li> <li>Digitally signed PDF (when using Smart Card authentication)</li> <li>Encrypted Scan to Email</li> <li>Encrypted J Password-Protected PDF (when using Email and Network Scan Templates only)</li> <li>Secure Print (up to 10 digit PIN or Network Authentication)</li> <li>Immediate Image Overwrite / Securely delete jobs using approved algorithms</li> <li>On Demand Image Overwrite (Scheduled, Manual), includes sanitation of unused area of disk</li> <li>FIPS 140-2 256-bit Hard Disk Encryption</li> <li>Expanded Authorisation</li> <li>Secure Seased on network credentials</li> <li>Authorisation per user per service</li> <li>User Permissions required to access Print and Print Features (e.g. colour access, or time restrictions) reflects in the print driver</li> <li>Secure Network Access</li> <li>IP Filter, IPsec, IPv6, TLS v1.0, v1.2, SNMPv3, HTTPs, 802.1X, Cisco® TrustSec integration, Device Security</li> <li>McAfee® Embedded Security, Port disablement including USB ports, Audit Log, Hide Print Job Names, McAfee Integrity Control (optional)</li> <li>Common Criteria Certification ISO 15408 (undergoing evaluation)</li> </ul>	
Xerox® PrintSafe Software (Optional)	This authentication software integrates with trusted industry cards and readers and provides PIN access to nearly any printer in a customer's secured print environment. It works with both Xerox® devices and devices from other vendors. This software is open to work with a variety of industry standard secure readers and cards.	
Fax		
Network Server Fax Features		
Compatibility	ITU (CCITT) group 3; Various Xerox Alliance Partner Solutions	
Maximum Scan Area	A3	
Fax Send Features	One- or Two-sided Scanning (up to A3) Add to Send List (50 numbers maximum) Build Job, Favourites, Delay Send (specific time) Original Type (photo, text or photo and text)	
Fax Print Features	One- or two-sided Printing, Staple, Secure Print	
Transmission Resolution	Superfine: 400 x 200 dpi (Scan at 600 x 600 dpi) Fine: 200 x 200 dpi Standard: 200 x 100 dpi	
Internet Fax Features		
Capability	Direct print-ready document transmission to remote Internet Fax machines or email clients (SMTP) Reception and automatic printout of documents sent via email from remote Internet Fax machines or email clients	
Directory Access	Utilises the Unified Address Book	
Send / Receive	Multi-page TIFF, Image only PDF	
Resolution	72 x 72 dpi to 600 x 600 dpi; Bit Depth: 1-bit (black and white)	
Network Protocols	SMTP (send), POP3 (receive)	
Compliance	ITU-T T.37 compliant	
Walk-up Fax Features (Optional (C	ustomer-installable) – 1 and 2 lines)	
Compatibility	ITU (CCITT) Group 3	
Speed / Modems	One or two V.34 modems: 33,600 bps. Less than 4 seconds per page transmission time ATA analogue terminal adapter utilising T38 (optional)	
Compression / Speed	MH/G3, MMR/SG3	
Resolution	Walkup Send:           Standard: 200 x 100 dpi           Fine: 200 x 200 dpi           Superfine: 600 x 600 dpi           Receive:           Accepts all sizes	
Fax Send Features	LAN Fax (fax from print driver) Auto Fax Transmission Reduction Page-by-page Job Status at the Machine Delay Start, Build Job, Favourites Automatic Memory Resend Automatic Cover Sheets PSTN Fax Batch Send (up to memory capacity)	

Fax Receive Features	One- or Two-sided Printing Stapled or Unstapled Receive Print Mode – Manual (size, margin, stock, header) / Auto Output Tray Selection Up to 200 Password-Protected Mailboxes Secure Receive Receive Timestamp Auto Answer Delay	
Fax Forward	Forward to Email or SMB Location Fax Forward on Receive Only	
Fax Reports	Activity, Dial Directory, Group Directory, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite Report, Mailbox Report, Broadcast Report	
Directory Access	Utilises the Unified Address Book Group fax available	
Auto Redial	Up to 14 attempts (per country requirements) • 1- to 25-minute intervals	
Auto Resend	Up to 5 attempts	
Device Management		
Management Support	SNMP Version 1. SNMP Version 2c and SNMP Version 3 trap over TCP/IP and IP MIB access (IETF-MIBII RFC 1213), Host Resources MIB RFC 2790, Printer MIB RFC 1759 v.2	
Xerox® CentreWare® Web	<ul> <li>A Web-based server application for network administrators that permits Web browser-based device management from any workstation, whether running Windows, UNIX or any other operating system:</li> <li>Works with any SNMP-managed printer from any manufacturer.</li> <li>Provides help with device discovery and installation, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management.</li> <li>Requires Windows 8, Vista, Server 2009, Server 2012 or Windows 7 and Internet Explorer 8.x and higher.</li> <li>CentreWare Integration available for Tivoli® NetView®, Unicentre TNG®, Microsoft Management Console (MMC), HP® OpenView®</li> </ul>	
Novell NDPS/NEPS	Server gateway application: centralised management tool.	
Xerox® Device Manager	<ul> <li>Xerox® Device Manager collects and manages the data that drives fact-based decisions for your enterprise device management environment. It is a single tool to install print queues and configure, manage, monitor and report on both networked and locally connected devices – regardless of vendor – across your enterprise. Xerox® Device Manager provides:</li> <li>Device monitoring and troubleshooting</li> <li>Extensive reporting and discovery of new devices</li> <li>Usage collection, chargeback and billing capabilities</li> </ul>	
Xerox <sup>®</sup> Device Types for SAP Environment	Xerox, together with SAP through our Gold-level membership in the SAP Printer Vendor Programme, provides seamless connectivity between SAP systems and your Xerox® printers and multifunction printers. And as an SAP customer you benefit from having SAP-certified Xerox® device types available right from SAP's online delivery model. SAP-certified device types for Xerox® printers and multifunction printers are available to download at www.office.xerox.com/software-solutions	
Xerox <sup>®</sup> Device Types for SAP R/3 Intelligent Barcode Utility (optional)	Provides built-in process intelligence that allows the printing of barcodes on any appropriately configured PostScript printer in specific versions of SAPenvironment and within Latin-1 (ISO8859-1) SAP system code pages only. Used in conjunction with Xerox® PostScript Device Types for SAP environment and Xerox® Font Centre Barcode Fonts. Information available at www.office.xerox.com/software-solutions	
Xerox® Barcode Pro PS (optional)	Enables intelligent PostScript printing on Xerox® multifunction systems by storing Xerox® software, as well as, the barcode fonts on the printer hard disk. Enables the printing of barcodes from any application (SAP client or mainframe) that supports PostScript printing. Information available at www.office.xerox.com/software-solutions	
CentreWare Internet Services – Int	egrated Web Pages Provided by the Device	
Device Status	Web server embedded in Network Controller:         • Tray status/contents         • Consumables status         • Alerts         Remote Control Panel	
Job Submission	Print ready files: PS, PCL, TIFF, PDF, JPG, XPS <sup>4</sup> , TXT, PRN Output feature selection (2-sided, output colour, collate, orientation, staple, hole punch, folding, output destination) Delivery options (Immediate, sample set, delay and secure, Save job or reprint)	
Device Administration	Allows simple, remote installation setting of configuration options and management of the device	
Browsers	Internet Explorer 7.x, 8.x, 9.x Safari 5.x Mozilla Firefox 4.x, 5.x, 6.x, 7.x, 8.x, 9.x, 10.x, 11.x Opera 11.x Chrome 12	
Support	Install print / scan drivers and online support available via web page	
Languages Supported	International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Russian, Simplified Chinese, Korean, Japanese, Arabic	

Remote Print Services			
Automatic Meter Reading (AMR)	Automates the process of collecting and submitting meter reads for tracking and billing of Xerox® device usage. Eliminates the need for time-consuming end-user involvement and ensures that meter reads are submitted to Xerox on time.		
Automatic Supplies Replacement (ASR)	Automatically orders supplies for Xerox <sup>®</sup> output devices based on actual usage, eliminating the need to manually manage supplies inventory (may not be available in all countries).		
Accounting			
Xerox® Standard Accounting (Star	ndard)		
Tracking	Copy, Print, Fax, Scan and Email usage		
Accounting	Up to 2,497 User accounts (User ID) Up to 500 General accounts (Client) Up to 498 Group accounts (Department)		
Features	<ul> <li>Administrator can manage the feature via the Web User Interface or device control panel in tools</li> <li>Administrator has the ability to import or export user accounts, Group Accounts, General Accounts and User limits via an industry standard CSV file</li> </ul>		
Accounting Options – Network Ac	counting (Allows central server to manage all ac	counting)	
	<ul> <li>Enhanced network accounting with up-to-the-minute data on how the system is being used</li> <li>Comprehensive management and enterprise scale tracking and reporting of device usage of copy, print, scan and server fax</li> <li>Numerous solutions are available through Xerox Alliance Partners. For details visit www.xerox.com</li> <li>Security enhancements with the addition of HTTPS protocol support</li> <li>Device requests account authentication from third-party server enabling larger databases of users and accounts</li> <li>Accept Authentication Login at control panel and pass to third-party Networking Account</li> <li>Interface with third-party accounting terminal for accounting user interface</li> </ul>		
Supplies	Description	Quantity	Part Number
Toner Cartridge	Includes 2 Toner Cartridges and Waste Toner Bottle	110,000 pages" (55,000 pages each)"	006R01552
Waste Toner Bottle	Supplied with each Toner Cartridge Box	100,000 pages"	008R12896
Staple Cartridges	Office Finisher (5865i/5875i only)	5,000 per cartridge (15,000 staples)	108R00493
	Office Finisher with Booklet Maker (5865i/5875i only)	5,000 per cartridge (15,000 staples)	108R00493
	Office Finisher with Booklet Maker – saddle-stitch stapling (5865i/5875i only)	2,000 per cartridge (8,000 staples)	108R01158
	HVF and HVF with Booklet Maker • Complete Cartridge • Refill Cartridge	5,000 per cartridge 5,000 per cartridge (15,000 staples)	008R12912 008R12898
	HVF with Booklet Maker – saddle-stitch stapling	2,000 per cartridge (16,000 staples)	008R12897
	Convenience Stapler • Complete Cartridge • Refill Cartridge	5,000 per cartridge 5,000 per cartridge (15,000 staples)	008R12964 008R12941
Xerox® SmartKit®			
Fuser Module	Includes Ozone Filter	400,0004	109R00773
Xerographic Module – Metered		450,0004	109R00672
Xerographic Module – Sold		450,0004	113R00673

<sup>1</sup> Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

<sup>2</sup> Expected regular monthly throughput.

<sup>3</sup> Paper capacities are based on 75 g/m<sup>2</sup> stock; capacities will vary with different weight stocks.

\* Approximate pages. Declared Yield based on 5-page job size, 6% area coverage, using letter / A4 media. Yield will vary based on media size, image area coverage, media orientation and usage patterns.



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